# **WORK STAGE TOOLING**



Part # ACC-RV1

### **ROTARY VISE STAGE**

- Part# ACC-RV1 jaw opening of 1.25" (32mm)
- Part# ACC-RV2 jaw opening of 2.12" (54mm)
- Precision ground steel
- Positions vise in X, Y, or Z axis
- 360 degree rotation with 1 degree graduation



### **BENCH CENTERS**

- Part# ACC-VBC5.38
- Matched ground hardened steel
- 90 degree V
- 5.385" (137mm) tall
- with fine adjustment



Part # ACC-RV2



## **HEAVY DUTY V BLOCK & CENTER KIT**

- Part# ACC-VBCHD
- Matched ground cast iron
- 90 degree V
- 5" (127mm) tall

**CENTER KIT** 

90 degree V

Part# ACC-VBC2.5

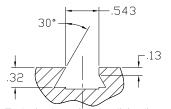
✓ 1" (25mm) diameter centers with interchangeable Morse taper insert and clamps

**PRECISION V BLOCK &** 



## MACHINABLE FIXTURE **BLOCKS**

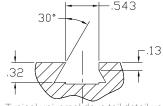
- Used to make custom fixtures
- Precision machined steel
- Available:
  - > 2" (50mm) Part #ACC-FB2
  - > 4" (100mm) Part #ACC-FB4
  - 6" (150mm) Part #ACC-FB6
  - > 8" (200mm) Part #ACC-FB8



Part # ACC-VBC2.5

## 2.7" (70mm) tall ✓ 1" (25mm) diameter centers with interchangeable Morse taper insert and clamps

Matched ground hardened steel



Typical universal dove tail detail used on all horizontal staging

For special fixtures contact Dorsey Metrology or your local Dorsey representative.