## **MODEL 32P HORIZONTAL BEAM**

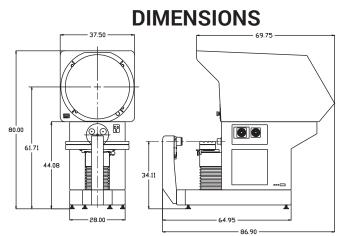
The 32P was designed with crisp, clear telecentric optics and a precision solid cast iron stage to be an instrument capable of handling almost any measurement/inspection requirement. This welded steel fabrication assures years of accurate, trouble free service.

## **FEATURES:**

- 32" (800mm) Vertical screen for optimum viewing
- Erect and reversed profile image
- High resolution ground glass screen with calibration reticle, 90 degree cross lines
- Machined chart ring with vernier protractor, chart clips,1 minute graduation facilitates optimal alignment
- Coated telecentric parfocal optics
- 3 position rotary lens & condenser turret
- O Dimmable LED profile light sources
- LED fiber optic surface illumination
- Linear Scale Resolution 0.1 μm/.000004"
- Solid cast iron, nickel plated stage
  - > Triple universal dovetails accommodate a wide range of fixtures
  - > 36" x 8" (914x200mm) Overall size
  - Solid crossed roller stage bearings
  - > 500 lbs capacity
  - > 24" (610 mm) X-axis motorized travel
  - > 10" (250mm)Y-axis motorized travel
  - > 3" Motorized focus axis
  - > ±15 Degree true parfocal helix stage adjustment with 5 minute vernier
  - > Joystick control, computerized microstep motor controller with X and Y axes & focus
- Integrated hood
- NIST traceable calibration certificate
- 2 Year limited warranty

## **OPTIONAL FEATURES:**

- Internal edge detection
- Output for electronic rotary screen protractor (Q-axis) with selectable 1 minute or 1/100 of a degree resolution
- Choice of readout options, see page 90
- CNC computer controlled readout systems
- Harsh Environment Package
- Extended hood & curtains
- Wide selection of lenses
- Tooling





Technical Specification	
Illumination	Profile: Dimmable LED Surface: LED
Screen Size	32" (800mm) Ground glass with cross-lines
Stage	Cast iron, nickel plated, 36" x 8", triple dovetail
Stage Travel	X = 24" (610mm), Motorized Y = 10" (250mm), Motorized Focus = 3" (75mm), Motorized
Stage Accuracy	Within +/- 0.004mm +[(L/20).001]
Linear Scale Resolution	Standard: 0.1 µm/.000004"
Repeatability of Scales	+/- 1 Scale count (0.1 µm/.000004")
Coated Telecentric Lenses	10x, 20x, 25x, 31.25x, 50x, 62.5x, 100x
Optical Accuracy	Within +/10% Profile, +/15% Surface
Power Requirements	120V or 240V AC, 50/60 Hz, 10 Amp
Weight	3950 lbs/1792 kg